



# Primer SX Black

## BLACK WOOD PRIMER

### ADVANTAGES

- Improves adhesive bonding
- UV- and water-resistant
- KOMO tested

### PRODUCT

Primer SX Black is a black-coloured liquid primer for improving adhesion.

### APPLICATIONS

Pre-treatment of smooth-planed wooden support structures to which cladding panels will be bonded.

### FEATURES

- Essential for obtaining long-lasting adhesion of cladding panel adhesives (Paneltack and Paneltack HM) on wooden support battens.
- Tested by SHR in accordance with BRL 4101 part 7 and included in the KOMO certificates.
- Colour black, creating a black shadow effect in the joint between the panels.
- UV- and water-resistant.
- Good coverage.

### CONSUMPTION

Approximately 3 litres of Primer SX Black required per 100 m<sup>2</sup> of cladding panel.

### METHOD OF USE

**Substrate:** The substrates must be clean, firm, dry and dust- and grease-free. Moisture content of wood may not exceed 18%.

**Preparation:** Shake well before use. Keep packaging closed tightly until the product will be used. Do not apply primer straight from the packaging. Pour as much primer as you will use in 30 minutes into a clean, dry paint roller tray. Do not use any residual primer. Close primer tin again immediately. The best adhesion is achieved when the bonding is performed within 6 hours after the primer has dried. Therefore, do not apply primer to areas than cannot be bonded within 6 hours. Avoid touching the cleaned pre-treated surfaces, as this may adversely affect the adhesion. Condensation can also have a negative impact on adhesion. Application of the primer and subsequent sealing or bonding in very humid conditions, such as dense fog, is not recommended.



**Application:** The primer should be applied with the Bostik Application Set and a clean short-nap velvet-brush roller or suitable clean brush. Apply primer to the bonding surfaces such that the primer forms a continuous coat or film. Apply the primer in a single sufficiently thick layer.

**Application temperature:** +5 to +30 °C.

**Drying time:** Minimum drying time 60 minutes.

### STORAGE AND STABILITY

Store cool (between +5 and +30°C) and dry. Shelf life of 9 months after production in unopened packaging. Has a limited shelf life once packaging has been opened.

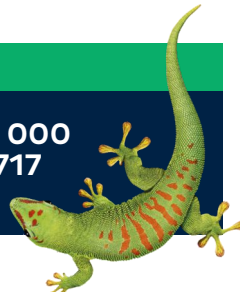
### FURTHER INFORMATION

Material safety data sheet is available on [bostikdsd.thewerco.com](http://bostikdsd.thewerco.com).

| Technical data |                              |
|----------------|------------------------------|
| Dry content    | approx. 65%                  |
| Density        | 1.03 g/ml                    |
| Flash point    | < 21°C                       |
| Drying time    | 60 minutes (at 20 °C/RH 50%) |
| Article code   | 30023350                     |
| EAN code       | 8713572600203                |
| Colour         | black                        |
| Packaging      | 1L tin                       |
| Packed per     | 6                            |

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